# ACE1V4532

# Automotive grade common-mode chip inductor



#### **Product features**

- · AEC-Q200 qualified
- 1812 (4532 metric) package
- Impedance range from 700 ohms to 15000 ohms
- Inductance range from 11 uH to 200 uH
- Moisture sensitivity level (MSL): 1

#### **Applications**

- Controller area network (CAN)
- · Ethernet architectures
- · Automotive signal line filter
- Advanced driver assistance systems (ADAS)
- Infotainment, safety cameras, sensors, xEV, Powertrain
- Engine control unit (ECU)
- Electric power steering system (EPS)
- Battery management systems (BMS)

# Environmental compliance and general specifications

- Operating temperature range: -40 °C to +125 °C (ambient plus self-temperature rise)
- Solder reflow temperature: J-STD-020 (latest revision) compliant









#### **Product specifications**

Part number	Common-mode impedance Z (Ω) at 10 MHz	Common-mode inductance (µH) at 100 kHz	DCR (Ω) @ +25 ° maximum	ldc (mA) maximum	Rated voltage (Vdc) typical	Insulation resistance (MΩ) minimum
ACE1V4532-110-R	300 minimum 700 typical	11 +50%/-30%	0.60	250	50	10
ACE1V4532-220-R	500 minimum 1000 typical	22 +50%/-30%	1.00	200	50	10
ACE1V4532-510-R	1000 minimum 2000 typical	51 +50%/-30%	1.00	200	50	10
ACE1V4532-101-R	2000 minimum 5000 typical	100 +50%/-30%	2.00	150	50	10
ACE1V4532-201-R	10000 minimum 15000 typical	200 +50%/-30%	4.50	100	50	10

<sup>1.</sup> Part Number Definition: ACE1V4532-xxn-R

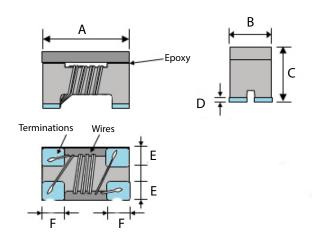
ACE1V4532 = Product code and size

xx= inductance value in uH,

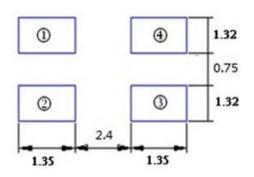
n= multiplication factor:  $10^n$  (i.e.  $110 = 11 * 10^0 = 11 uH$ )

-R suffix = RoHS compliant

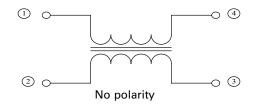
# Mechanical parameters, schematic, pad layout (mm)



# Recommended pad layout



# Equivalent circuit

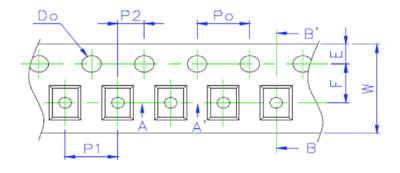


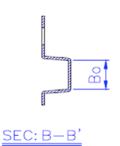
Part Number	Α	В	С	D	E	F
ACE1V4532-xxn-R	4.5±0.2	3.2 ±0.2	2.8 ±0.2	0.2 ±0.1	1.2typ.	1.0typ.

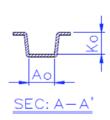
All soldering surfaces to be coplanar within 0.1 millimeters Tolerances are  $\pm 0.1$  millimeters unless stated otherwise Pad layout dimensions are reference only Traces or vias underneath the inductor is not recommended

# Packaging information (mm)

Supplied in tape and reel packaging, 500 parts per 7" diameter reel

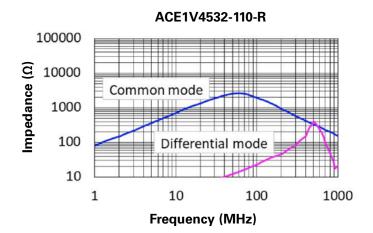


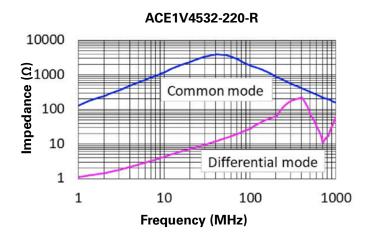


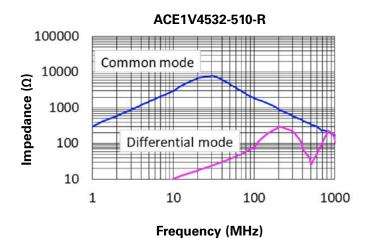


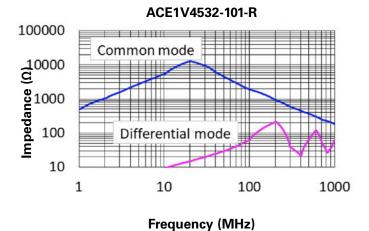
Ao	3.45±0.10		
Во	4.90±0.10		
Ко	3.05±0.10		
W	12.00±0.20		
E	1.75±0.10		
F	5.50±0.05		
Po	4.0±0.05		
P1	8.0±0.10		
Do	1.5+0.1,-0		

#### **Performance curves**

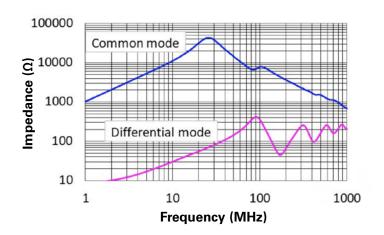




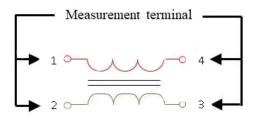




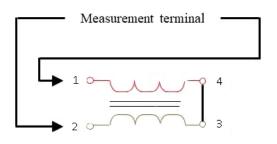
## ACE1V4532-201-R



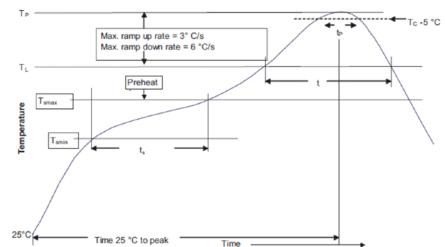
Common mode measurement method:



Differential mode measurement method:



## Solder reflow profile



T<sub>C</sub> -5 °C Table 1 - Standard SnPb solder (T<sub>C</sub>)

Package Thickness	Volume mm3 <350	Volume mm3 ≥350
<2.5 mm)	235 °C	220 °C
≥2.5 mm	220 °C	220 °C

Table 2 - Lead (Pb) free solder (T<sub>C</sub>)

Package thickness	Volume mm³ <350	Volume mm <sup>3</sup> 350 - 2000	Volume mm³ >2000
<1.6 mm	260 °C	260 °C	260 °C
1.6 – 2.5 mm	260 °C	250 °C	245 °C
>2.5 mm	250 °C	245 °C	245 °C

## Reference J-STD-020

Profile feature	Standard SnPb solder	Lead (Pb) free solder	
Preheat and soak • Temperature min. (T <sub>smin</sub> )	100 °C	150 °C	
• Temperature max. (T <sub>smax</sub> )	150 °C	200 °C	
• Time (T <sub>smin</sub> to T <sub>smax</sub> ) (t <sub>s</sub> )	60-120 seconds	60-120 seconds	
Ramp up rate $T_L$ to $T_p$	3 °C/ second max.	3 °C/ second max.	
Liquidous temperature (TL) Time ( $t_L$ ) maintained above $T_L$	183 °C 60-150 seconds	217 °C 60-150 seconds	
Peak package body temperature (Tp)*	Table 1	Table 2	
Time $(t_p)^*$ within 5 °C of the specified classification temperature $(T_c)$	20 seconds*	30 seconds*	
Ramp-down rate ( $T_p$ to $T_L$ )	6 °C/ second max.	6 °C/ second max.	
Time 25 °C to peak temperature	6 minutes max.	8 minutes max.	

<sup>\*</sup> Tolerance for peak profile temperature (T<sub>n</sub>) is defined as a supplier minimum and a user maximum.

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Eaton Electronics Division 1000 Eaton Boulevard Cleveland, OH 44122

Cleveland, OH 44122 United States Eaton.com/electronics

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