

### **Features**

#### HIGH CURRENT CARRY AND HIGH VOLTAGE

Inert gas filled arc chamber suitable for high voltage switching

### COMPACT STRUCTURE, LOW NOISE

Small, low-profile design with low noise while carrying or switching loads

### **COIL ECONOMIZER**

Economized coil for low power consumption

### SAFE FOR EXPLOSIVE ENVIRONMENTS

No arc leakage due to a hermetically sealed design

### HIGH RELIABILITY DESIGN

Hermetic sealing creates a stable environment for high voltage switching

### NO SPECIFIC MOUNTING ARRANGEMENT

Mountable in any orientation without reduction of performance

#### VARIOUS APPLICATIONS

Battery disconnect, EV charging, energy storage systems, photovoltaics, power control, circuit protection and much more

## Sealing Type: Epoxy Resin

- ✓ Internal coil economizer option
- ✓ Bidirectional switching option
- ✓ High voltage switching options



## **Certification Information**

- 1. Meet RoHS (2011/65/EU)
- 2. CE Certified
- 3. UL Approved



Page 1



## Performance Data for 900V Switching Option

MAIN CONTACT		
Contact Arrangement		1 Form X (SPST-NO)
Rated Operating Current		900VDC
Continuous (Carry) Current		500 (85°C Ambient)
Max Short Circu	uit Current	2,000A @320VDC, 1 cycle*1
Dielectric Withstanding Voltage (initial)	Between Open Contacts	4000VAC (leakage <1mA)
	Between Contacts to Coil	2200Vrms (leakage <1mA)
Insulation Resistance (initial)	Terminal to Terminal	New: Min 100 MΩ @500VDC
	Terminals to Coil	End of life: Min 50 MΩ@500VDC
Voltage Drop (@500A)		≤50mV

OPERATE / RELEASE TIME		
Close (includes bounce)	25ms, Max.	
Release (@2000A includes arc)	12ms, Max	

<b>ENVIRONMENTAL DATA</b>		
Shock	Functional	196m/s² Sine half-wave pulse
	Destructive	490m/s <sup>2</sup> Sine half-wave pulse
Vibration, Sine, Peak, 20G		80 to 2,000Hz
Operating Temperature		-40 to +85°C
Altitude		<4000m
Weight		0.95 Lb (0.43 kg)

MAKE/BREAK LIFE CAPACITIVE & RESISTIVE LOADS AT 320VDC*1			
@90% pre-charge (make only)	50,000 cycles		
@Min 80% pre-charge (make only)	50 cycles		

COILDATA			
Coil Voltage	12-24VDC	72VDC	48-72VDC
Voltage (Max.)	36VDC	95VDC	95VDC
Max. Pick-up Voltage	9VDC	48VDC	32VDC
Min. Drop-out Voltage	6VDC	27VDC	18VDC
Max. Inrush Current	3.8A	0.7A	1.3A
Avg. Holding Current	0.13A@12VDC / 0.07A@24VDC	0.02A@ 72VDC	0.03A@ 48VDC

AUX CONTACT		
Aux. Contact Arrangement	1 Form A, 1 Form B	
Aux. Contact Current Max	2A@30VDC/3A@125VAC	
Aux. Contact Current Min	100mA@8V	
Aux. Contact Resistance Max	0.417ohms@30VDC/ 0.150ohms@125VAC	



# Performance Data for AEV250-XX-H /1000V Switching Option

MAIN CONTACT			
Contact Arrangement		1 Form X (SPST-NO)	
Max. Switching Voltage		1000 VDC	
Rated Current		500A	
Max. Short Circ	uit Current	3000A @450VDC (1s)	
Dielectric Withstanding Voltage (initial)	Between Open Contacts	4000VDC 1mA 1min	
	Between Contacts to Coil	2200VAC 1mA 1min	
Insulation Resistance	Terminal to Terminal	Min 1000 MΩ @1000VDC	
(initial)	Terminals to Coil		
Contact Resistance		Max 10m Ω (1A 6V)	
Limit breaking		2000A@450VDC, 1 Cycle	

OPERATE / RELEASE TIME		
Close (includes bounce)	25ms, Max.@20 °C	
Release Time	12ms, Max.@ 20 °C	

ENVIRONMENTAL DATA		
Shock	Functional	196m/s² Sine half-wave pulse
	Destructive	490m/s² Sine half-wave pulse
Vibration, Sine, Peak, 20G		80 to 2,000Hz
Operating Temperature		-40 to +85°C
Altitude		<4000m
Weight		0.43kg
Humidity		5% to 85%RH

EXPECTED LIFE		
Electrical Endurance	See below Make and Break Graph	
Mechanical Life	200,000 Cycle	

AUX CONTACT		
Aux. Contact Arrangement	1 Form A	
Aux. Contact Current Max	2A@30VDC/3A@125VAC	
Aux. Contact Current Min	100mA@8V	
Aux. Contact Resistance Max.	0.417ohms@30VDC/ 0.150ohms@125VAC	

COIL DATA		
Nominal Voltage	12/24 VDC	
Max. Pick-up Voltage 20°C	9VDC	
Min. Drop-out Voltage 20°C	6VDC	
Max. Inrush Current 20°C	3.8A	
Average Holding Current 20°C	0.15@12VDC	



## **Performance Data**



## Estimated Make & Break Resistive Load Ratings for Polarized Type



\* Note:

This graph was generated using test results from a specific lab condition. It should be used as reference and the customer is encouraged to verify the endurance of the device meets their application requirements

### 1000V Option

# 

\* Note: Estimates based on extrapolated data. User is encouraged to confirm performance in application.

### 900V Option





## Outline Dimensions (mm):



## Potted PCB/Without Coil Economizer







2.05±0.02 [52.0±0.6] 2.24±0.02 [56.0±0.6] (72.6±0.6] (72.6±0.6] (72.6±0.02 [72.6±0.6] (16.5±0.02 [12.7±0.6] (12.7±0.6]



\*Note: The wire size is 22 AWG.



### **Application Notes**

- FÈ To prevent loosening, split washers should be used whenever the contactor is installed. All terminals or Á conductors must be in direct contact with the contactor's main terminals. Please control the tightening torque ofÁ each part within the specified range in the table below. If the torque exceeds the recommended range, it mayÁ cause damage to the sealed cavity and thread damage.
  - Contact torque: (M8) 80-100 lb. in. (8.8 11 N.m)
  - Mounting torque: FÍ ÄÄki€ lb. in. (F.Ï ÄÄkiÈ N.m) Max.
- CÈ Products with a coil economizer are already equipped with back EMF circuits, so there is no need to use surgeÁ protectors.
- HÈ Avoid installing the contactor in a strong magnetic field environment (near transformers or magnets) and avoidÁ placing the contactor near objects with heat radiation.
- I È When continuous current is applied to the contacts of the relay, and the coil is turned on immediately after the power is cut off. At this time, as the temperature of the coil increases, the resistance of the coil will also increase, which will increase the pull-in voltage of the product, which may result in exceeding the rated pull-in voltage. In this case, the following measures should be taken to reduce the load current; limit the continuous power-on time or use a coil voltage higher than the rated pull-in voltage.
- ÍÈ When the voltage /áa applied to]¦[å`&or Á áo@kark%[āļÁ\&[}[{ã^\¦Ékhhe &aa&`ãrÁ āļlÁsĕ d[{æaa&æa|î Á, ãa&@ku[Ás@ Á@[|åā]\*Á ç[|cæt^Ásæà[čofk=€€{•Ásæo\¦ÈkÚ|/^æe^/k%[[Á,[cÁ^]]^æak@ /á,}E‡ ~~á,]^¦æaāį} Åsči]ā;\*Ás@áz káā[^Á,1<åa&á£4,1 ^&[][{ã^\¦Á,-Ás@ /á&[}cæ&d;¦Á;æâ /ás~Akaæ{æt\*åÈÁ
- ÎÈY@}Ás@Áş[|cæ\*^Áse]]|ð\åÁţÁc@A\$[ājÁ\¢&\^å•Ás@A;a¢ā;`{ Áseql[, æa;|^Áse]]|ð\åÁş[|cæ\*^Ês@A\$[ājÁc\{ ]^¦æe`¦^Á;æêA ¦ã^Áse}åÁ\æa;Át[A\$E]ajÁsaz{ æ\*^áse}åÁş[c\¦æêA¦A@;lo&3a&šãEÅ
- Î È The rated values in the contact parameters are values for resistive load. When using an inductive load with AWWA ŠAŪÁVÁF{ • Èplease connect a surge current protection device to the inductive load in parallel. If no measures areA taken, the electrical life may be reduced and the continuity may be poor. Please consider sufficient margin spaceÁ in the design.
- ÌÈ Coil drive power must be greater than coil power or it will reduce performance capability.
- JÈ Please do not allow debris and oil to adhere to the main terminals; make sure that the main terminals are inÁ reliable contact with the load conductor, otherwise the temperature rise of the terminal / conductor connectionÁ may be too high due to the excessive contact resistance.
- F€ÈThe load conductor must have the corresponding current load capacity and heat dissipation capacity (it isÁ recommended to use a copper bar with min 50mm<sup>2</sup>), to prevent overheating and affecting the life of theÁ contactor.
- FFÈlt is impossible to determine the performance parameters of contactors in each specific application, therefore,Á customers should choose the products according to their own conditions of use. If in doubt, contact Altran. TheÁ customer will be responsible for validating that the products meet their application.

FGÈDo not use if dropped.

FHÈAltran reserves the right to make product changes as needed. Customers should reconfirm the contents of theÁ specification or ask for us to supply a new specification if necessary.